

## WARRANTY COVERAGE AND ITS CONTENT FOR ALUTECHBOND 300® COMPOSITE PANEL

The warranty periods and conditions for the Alutechbond 300® composite panels we manufacture are given in the table below. (Table 1.) The conditions to be complied with among the applicants and users are listed in the following articles. Sistem Alüminyum San. Ve Tic. A.Ş. is obliged to give the specified guarantees for the prescribed substances.

HDPE TOPCOAT LIMITED WARRANTY CONDITIONS				
Provisions	Property	Climatic Zone	Distance from sea water	
			+ 1000 m	0 - 1000 m
1	Film integrity	Zone A	>90% in 12 years	No guarantee
		Zone B	>90% in 10 years	No guarantee
2	Colour change	Zone A	$\Delta E \leq 5$ for 12 years	No guarantee
		Zone B	$\Delta E \leq 5$ for 10 years	No guarantee
3	Gloss retention	Zone A	$\geq 50\%$ for 12 years	No guarantee
		Zone B	$\geq 50\%$ for 10 years	No guarantee

Tablo (1.)

## **WARRANTY FOR ALUTECHBOND 100® COMPOSITE PANELS**

1. Panels shall not be delaminated. Exterior surface shall not be sheared in the way HDPE coating become visible to naked eye, it shall not be cracked and chalked more than rate of 10%.
2. Color tone difference in same batch production; For solid colors  $\Delta E$  max.1, for metallic colors  $\Delta E$  max.2. Color measurement shall be made according to EN 13523-3, only on a clean surface separated from surface dusts and residues. According to EN 13523-3 standard, visual control in metallic colors is not taken as reference. In accordance with EN 13523-2, there shall be 50% of radiance preservation.
3. It will be composed of aluminum composite panels with composite panel thickness (0,30mm+3,40mm+0,30mm) 4mm, the exterior surface of the plate is ready-primed with  $25 \pm 0,3$  microns, the lower surface of which is ready-primed with a minimum of 5 microns, which the production date and code is written. Splice strength shall be min. 175n/25mm (TS 13777).

In case of any contradiction to warranties promised above, an assessment and loss assessment shall be conducted under supervision of Sistem Alüminyum and current customer representative. Upon such assessment, damaged panels stemming from the material and those found in contradiction to conditions of warranty shall be replaced as soon as possible. Same process apply for any panel defects detected after assembly. In addition, the costs of workmanship incurred by the customer for the defective materials detected before and after the installation are covered by the warranty. Our material handling is from the Sistem Alüminyum warehouse. Damages that occur during transport are not covered by the warranty. In special orders that are nonstandard, the size and colors that are promised are also covered by the guarantee. Sistem Alüminyum is supposed to replace the materials that are different from the ones ordered.

This warranty does not include the following conditions and does not include any breakups due to these conditions.

- a. Scratches and abrasions during transport and installation,
- b. Installation or storage continuously exposed to water, steam and high amounts of moisture or dust,
- c. Installation in aggressive atmosphere conditions such as chemical fumes, chemical wastes, salt spray, sand, dust or oil,
- d. When exposed to incorrect application conditions or chemical cleaning agents,
- e. Damage caused by external factors (such as fire, impact, explosion, etc.)
- f. There is no warranty for composite panels which the protection tapes that remain on surface for more than six months.
- g. After the assembly, the protective tape should be removed from the surface.

**For full technical details: PRODUCT TDS document.**

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